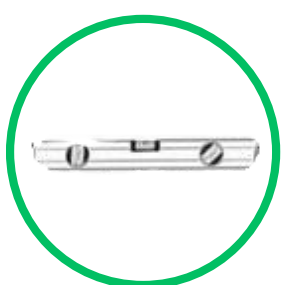


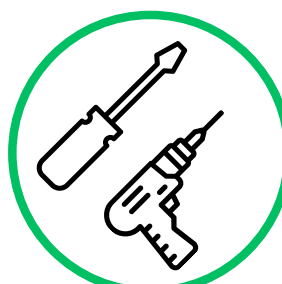
What You Need To Prep



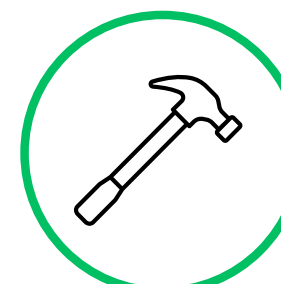
Before You Begin:

- Each Shutter Kit includes: louvers, rails, frame, stiles, control rod, and hardware needed
- Estimated assembly time: 60 - 90 minutes
- Swift Build Shutters are Z-frame style and designed for inside window mount
- Before building, confirm the window opening size and that the opening is level

What You Need To Build



Screwdriver



Small hammer

- Unpack and inventory all shutter components and hardware before starting
- Most likely, there will be extra hardware in each kit
- A power screwdriver will streamline the frame and hinge process
- A small hammer is needed to attach the louver control rod

COMPONENTS



- | | |
|--------------------------------------|-------------------------------------|
| 1) 26 - Louvers | 5) 2 - Outer Stile |
| 2) 2 - Upper Rails / 2 - Lower Rails | 6) 2 - Inner Stile with Magnet |
| 3) 1 - Top Frame / 1 - Bottom Frame | 7) 2 - Aluminum Louver Control Rods |
| 4) 1 - Right Frame / 1 - Left Frame | 1 - Hardware Bag |

HARDWARE



- | | |
|---|---|
| 8) 4 - Hinges | 15) 52 - Louver Pins (2 per Louver) |
| 9) 4 - Dovetail Pins | 16) 4 - Chrome Magnet Screws (attached) |
| 10) 4 - Round Recessed Magnets | 17) 24 - Hinge Screws |
| 11) 4 - Tension Screw Shoulder Washers | 18) 4 - White Screws for Magnet Catch Plate |
| 12) 24 - Hole Covers | 19) 26 - Small Nails to attach Aluminum Rod to Louver |
| 13) 4 - Washers (place on tension screw between Louver and Stile) | 20) 2 - Nail Glides (optional: to prevent sagging) |
| 14) 26 - Gaskets (1 per Louver) | 21) 20 - Long Screws |
| | 22) 4 - White Magnet Catch Plate (attached) |

There will most likely be extra hardware in each kit



EXTRAS

- 23) Touch-Up Paint
- 24) 4 - Hinge Shims (optional for fit)



For additional information, visit our website www.SwiftBuildShutter.com

Step 1: Connect the Rails to the Outer Stile



Attach the Upper and Lower Rails (2) to the Outer Stile (5) using Long Screws (21).

Step 2: Insert Tension Screw Shoulder Washers



Insert a Tension Screw Shoulder Washer (11) into the center hole of each Stile (5).

Step 3: Insert Louver Pins Place



Inset Louver Pins (15) into all but 1 of the Louvers (1), this will be your center Louver.

Step 4: Attach Louvers to the Outer Stile



Plug the Louver Pins (15) to the Outer Stile (5), ensuring all Louvers face the same direction
cutouts/notches should all be in the same position.
Leave the center (s) hole open

Step 5: Connect Louvers to the Inner Stile



Attach all Louvers (1) to the Inner Stile (6). Ensure the magnet and tilt bar are on the back side.
Backside: the cutouts of the louver and the magnet are all on the same side of the panel. This will be the backside

Step 6: Complete the Panel (minus tension Louver)



Secure the Upper and Lower Rails (2) to the Stiles (5, 6) with Long Screws (21).

Step 7: Install the Center Louver



Insert the center Louver (1) and secure on the outside with a Washer (13) and Long Screw (21). Adjust Louver tension

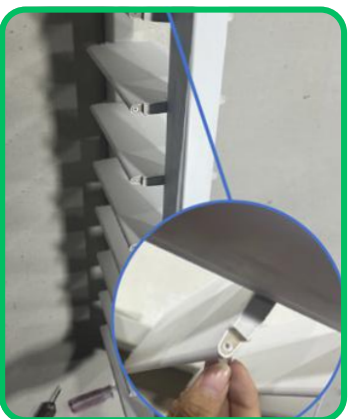
For 2 Panel Shutters Repeat Steps 2-6 for the second panel

Step 8: Expose the Louver Control Rod Holes.



Stand the panel on its side and open the Louvers (1) to expose the control rod holes.

Step 9: Insert Gaskets



Place a Gasket (14) into each Louver control rod hole.

Step 10: Attach Aluminum Louver Control Rod



Carefully attach Aluminum Louver Control Rods (7) to the Louvers using Small Nails (19).

Step 11: Install Hinges



Attach Hinges (8) to the Outer Stile (5) using Hinge Screws (17). Align carefully and attach Hinge to the frame.

Step 12: Remove Hinge Pins



Remove Hinge Pins from each hinge to prepare for frame assembly.

Step 13: Assemble the Frame



Connect the Top Frame (3), Bottom Frame (3), Right Frame (4), and Left Frame (4) using Dovetail Pins (9) to form a rectangle.

Step 14: Attach the Panels to the Frame



Secure the Shutter Panels to the Frame using the Hinge Pins.

Step 15: Finalize the Assembly



Use Hole Covers (12) to conceal screws for a polished look.

Step 16: Remove Protective Plastic Film



Peel off any protective plastic film for a clean finish.

Your Shutter Is complete.
Install in your window frame.